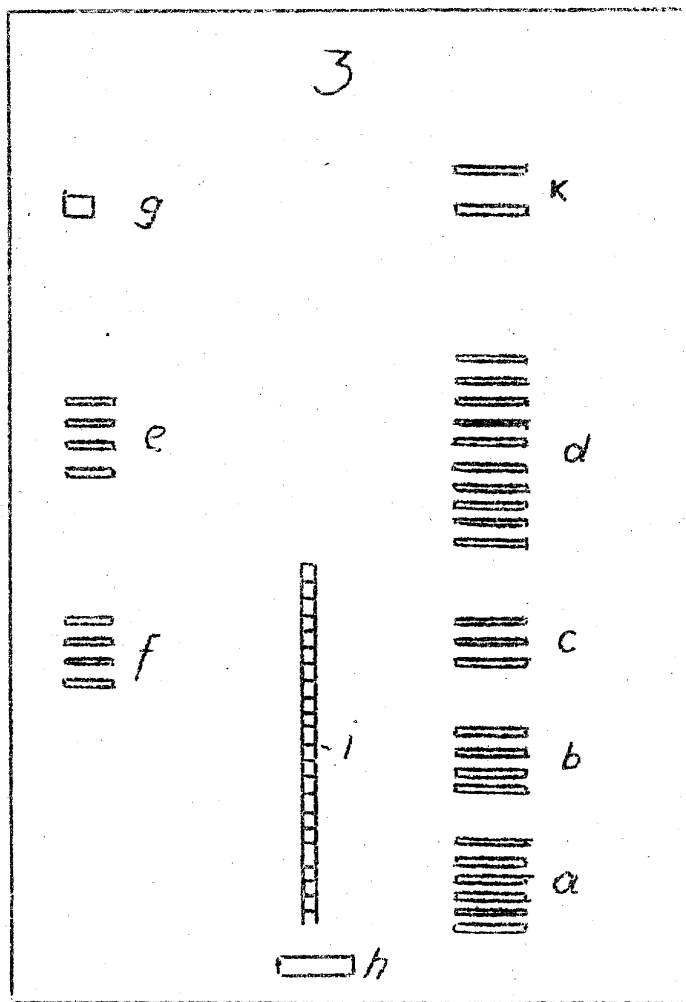


CENTRAL INTELLIGENCE AGENCY

Section of the Chassis Workshop (Bevel Gear Wheel Row)
of the Kirovski Plant



Legend:

- 1 Diesel engine workshop
- 2 Assembly
- 3 Bevel gear wheel row 19 213 (the figure probably refers to the draft number)
- a Six Russian lathes for rough-turning
- b lathes for fine-turning
- c Three Russian milling machines, rough-milling of the gear wheels
- d Ten jointing planes
- e jointing planes for precision work
- f Four Russian milling machines
- g Drilling machines for oil-holes
- h Recently set up Russian centering machines
- i Roller conveyor belt
- k Two Russian bearing grinding machines

not to scale

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Shift norm 50 gear wheels. The maximum output is probably about 70 pieces. Twenty-five bevel gear wheels of this amount are required for production while the rest goes on stock or is shipped away as spare parts. The waste percentage is about 20 percent.

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